

Work Order ID 70370*ship made 7*

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Monday, June 06, 2011 8:44:55 AM

Item ID: D206-781-021

Accept



Setup Start



Revision ID:

Stop



Item Name: Floor Protector (Passenger Cabin)

Start Date: 6/6/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/17/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

*CL*Date: *11/06/06* Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-021
CHG 001

0.00

*Sub 6/05**CL 11-6-6
(Label only)*

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

11/06/06

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

*Sub 6/05**62*

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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Item ID: D206-781-021

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Start Date: 6/6/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/17/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-781-021

Location: 40PPP rev: A

11/6/8

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/6/9

MF

11-06-08

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 70370

Parent Item: D206-781-021

Parent Item Name: Floor Protector (Passenger Cabin)





Start Date: 6/6/2011

Required Date: 6/17/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|-----------------|-------------|--------------|---------------|----------------|--------|
| S ₇₂ D3875-1 ✓  | | Manufactured | No | | | 110 | Each | 0.0000 | 1 | 2 | | | |
| Floor Protector | | | | | | | | | | | | 11/6/75 | |
| S ₇₂ D3934-041  | | Manufactured | No | | | 110 | Each | 50.0000 | 2 | 4 | | | |
| Clip Assembly | | | | | | | | | | | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | ST094 | | 50 | | | | | | | |
| | | | | 67931 | | 50 | | | | | | | |
| S ₇₂ D3800-1-100  | | Manufactured | No | | | 110 | f | 57.3000 | 8.333 | 16.666 | | | |
| Hook and Loop Strip (1" Soft) | | | | | | | | | | | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | ST084 | | 57.3 | | | | | | | |
| | | | | 68910 | | 57.3 | | | | | | | |
| cut 2 lengths of 50" → measured 811.66/66 | | | | | | | | | | | | | |
| S ₇₂ D3800-3-100  | | Manufactured | No | | | 110 | f | 63.3000 | 8.333 | 16.666 | | | |
| Hook and Loop Strip (1" Hard) | | | | | | | | | | | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | ST084 | | 63.3 | | | | | | | |
| | | | | 68915 | | 63.3 | | | | | | | |
| cut 2 lengths of 50" → measured 811.66/66 | | | | | | | | | | | | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 70370



Parent Item: D206-781-021



Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 6/6/2011

Required Date: 6/17/2011

Start Qty: 2.00

Required Qty: 2.00

AN525-10R6

Purchased

No

110

Each

86.0000

4

8



Handwritten signature/initials

Screw

Location

Loc Qty

Loc Code

ST325

86

113524

86

8

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

5.0 PARTS LIST

5.1 BELL 206 A/B

REFERENCE ONLY

| Qty -051 | Qty -011 | Qty -021 | Part Number | Description |
|-------------|-------------|-------------|-----------------|---|
| X | | | D206-781-051 | FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN) |
| 1 | X | | D206-781-011 | FLOOR PROTECTOR KIT (PILOT AND CO-PILOT) |
| 1 | | X | D206-781-021 | FLOOR PROTECTOR KIT (PASSENGER CABIN) |
| | 1 | | D3874-1 | FLOOR PROTECTOR, CO-PILOT |
| | 1 | | D3874-2 | FLOOR PROTECTOR, PILOT |
| | | 1 | D3875-1 | FLOOR PROTECTOR, PASSENGER |
| | | 2 | D3934-041 | CLIP ASSEMBLY |
| | 4 | | D3800-1-100-300 | LOOP STRIP |
| | 4 | | D3800-3-100-300 | HOOK STRIP |
| | | 2 | D3800-1-100-500 | LOOP STRIP |
| | | 2 | D3800-3-100-500 | HOOK STRIP |
| | 2 | | AN4-13A | BOLT |
| | | 4 | AN525-10R6 | SCREW |
| | 2 | | AN960JD416 | WASHER |
| | 2 | | NAS43DD4-20 | SPACER |
| | 1 | | NAS43DD4-64 | SPACER |

5.2 BELL 206 L/L1/L3/L4

| Qty -053 | Qty -011 | Qty -023 | Part Number | Description |
|-------------|-------------|-------------|-----------------|---|
| X | | | D206-781-053 | FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN) |
| 1 | X | | D206-781-011 | FLOOR PROTECTOR KIT (PILOT AND CO-PILOT) |
| 1 | | X | D206-781-023 | FLOOR PROTECTOR KIT (PASSENGER CABIN) |
| | 1 | | D3874-1 | FLOOR PROTECTOR, CO-PILOT |
| | 1 | | D3874-2 | FLOOR PROTECTOR, PILOT |
| | | 1 | D3898-1 | FLOOR PROTECTOR, PASSENGER |
| | | 2 | D3934-041 | CLIP ASSEMBLY |
| | 4 | | D3800-1-100-300 | LOOP STRIP |
| | 4 | | D3800-3-100-300 | HOOK STRIP |
| | | 2 | D3800-1-100-500 | LOOP STRIP |
| | | 2 | D3800-3-100-500 | HOOK STRIP |
| | 2 | | AN4-13A | BOLT |
| | | 4 | AN525-10R6 | SCREW |
| | 2 | | AN960JD416 | WASHER |
| | 2 | | NAS43DD4-20 | SPACER |
| | 1 | | NAS43DD4-64 | SPACER |

